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(54) METHOD FOR MEASURING FILM THICKNESS

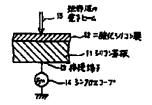
of said value.

(57) Abstract:

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PURPOSE: To exactly measure the thickness of a film having a small area in a non-contact and non-destructive state by projecting an electron beam of a square wave on the actual film surface and measuring the film thickness from the waveform of the current penetrating the film surface.

CONSTITUTION: A silicon dioxide film 12 (thin film) is formed on the surface of a silicon substrate 11. A synchroscope 14 is connected via a connecting terminal 13 and is grounded. The electron beam 15 of the square wave accelerated by a prescribed acceleration voltage is projected like an arrow on the surface region of the film 12. Then the beam current of the square wave flows to the substrate 11 and the film 12 and the current waveform is detected on the synchroscope 14. The waveform of the current past the film 12 and the substrate 11 is more approximate to the waveform of the original current as the acceleration voltage is larger and as the film thickness is smaller. The film thickness is thus made measurable by measuring the delay time from the time when the original square wave of the peak value of the current waveform is impressed on the basis



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審査請求 未請求 発明の数 1 (全5頁)

②発明の名称 膜厚の測定方法

> 印特 頭 昭60-158654

> > 孝

願 昭60(1985)7月17日 23出

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1. 発明の名称

膜厚の測定方法

2. 特許請求の範囲

電子ビーム波形がパルス状の電子ピーム(15)を、 それぞれ異なる厚みを有する膜(12)の表面に印加

予めそれぞれの膜厚に対応して、移膜の導通電 流波形の印加時からピーク値迄の遅れ時間を測定 して、相関関係(第1図)を求めておき、

腰の厚さを測定する際には、該腰に矩形波の電 子ピームを印加して、該成膜に導通する電流波形 の印加時からピーク値迄の遅れ時間を求め、

この遅れ時間を前記相関関係と比較することによ り、膜の膜犀を測定することを特徴とする膜厚の 测定方法。

3. 発明の詳細な説明

[概要]

本発明は、膜厚の測定方法であって、1000人以 下の極めて薄い膜厚を測定する方法であり、また

被測定膜を非接触、非破壞で膜厚を測定するため に、成時した腰面に加速電圧を変化した矩形波の 電子ピームを投射することにより、腰を流れる矩 形波の電子ピーム電流の波形を観測し、予め求め てある、腹厚と加速電圧と波形との相関を求めた 図表と対照することにより胰厚の測定を行うもの である.

[廃棄上の利用分野]

本発明は、膜厚の測定方法に係わり、特に矩形 波の電子ピームを使用することによる極薄膜の厚 みの測定方法に関する。

半導体装置の高築積化が進み、高密度化と緻密 化により、パターニングが微細になると共に、成 膜される腹厚も極めて痒い腹形成が必要になり、 さらにその腹厚を正確に測定することが要求され るようになった。

従来、1000人以下程度の専門では、膜厚の測定 には被測定膜に厚みの段差を形成し、それに光を 投射して、光学的反射法により測定するか、光学

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的な干渉光を利用して順厚を測定する方法等が採 用されている。

しかしながら、この場合には、被測定物を破壊 することになり、また、微小領域の膜厚を光学的 な手段で測定するためには原理的に不利であり、 特度も不正確になるという欠点がある。

このような理由から、被測定物を非接触で非破壊の状態で、小面積の癖い膜厚でも正確に測定できる方法が要望されている。

[従来の技術]

第5図は、従来の膜厚を測定するための模式要 部断面図である。

被測定物が光反射性であるシリコン等の場合には、下層物体1を例えばシリコンとし、その表面に薄譲2として、例えば二酸化シリコン膜があるものとし、その二酸化シリコン膜の膜厚を測定する場合には、薄膜2を破壊して段差3を形成してもの段差部分に、膜厚とほぼ同程度の波長を有る、例えば波長が約6000人のクリウム光源等を用

定物の複雑な光学的特性のために、特度が低く、 さらに小面積領域の胰厚が測定不可能等の問題が ある。

[問題点を解決するための手段]

本発展という。
本発展は、このでは、できばいる。
を解決している。
をおいる。

[作用]

第6図は、従来の他の測定方法として、下層物体6の上層に光透過性の薄膜7の膜厚を測定する際に採用されるもので、被測定物の薄膜7に斜め方向から投射光8を投射し、薄膜7を透過して基板6から反射される反射光10との位相差の比較から、薄膜の厚みを求める方法である。

このような従来の方法では、光の被測定物からの光反射や光屈折が、膜厚測定領域との形状にも関連して複雑になり、その結果測定精度が低く、また被測定物に段差を形成する場合には、被測定物を破壊しなければならぬという欠点がある。

[発明が解決しようとする問題点]

従来の光学的方法による腰厚測定方法では、被 測定物を破壊して段差を形成するとか、また被測

そのため、予め、それぞれ異なる厚みの物質について、加速電圧をパラメータにして瞭を賞通する矩形波の電流波形を測定すると、その物質について、加速電圧、波形のピーク値迄の遅れ時間, 膜厚の相関関係が得られる。

この既知の相関関係を利用して、実際の膜面に 矩形波の電子ビームを投射して、その膜面貫通電 流波形から、膜厚を測定するものである。

(实施例)

一般に、物質に電子ヒームを投射すると、電子 はその物質の或る深さ迄到達するが、この場合に 周知の下記の式が成立する。

 $R_B = 4.6 \times 10^{-6} E / \rho$ (1)

切式で、

Rg = 物質内の電子の到達深さ(cm)

·ρ =物質の密度 (g/cd)

B. = 電子ピームの加速電圧(KV)

従って、加速電圧が大きい程、また密度が小である程、電子はその物質の深い部分まで到達し、 反対に加速電圧が小で、密度が大である程、電子 はその物質の浅い部分までしか到達できない。

第1図は、所定の物質で薄膜を形成し、その薄膜に矩形波の電子ビームを投射した時に、矩形波の電子ビームが薄膜を通過した矩形波が、矩形波が印加されてからピーク値迄の時間と、矩形波の電子ビームの加速電圧との相関図であり、薄膜の厚みをパラメータにして表している。

第2図は、上記の関係図を求めるために行った 膜厚の測定方法の断面図である。

シリコン基板11の表面に、例えば二酸化シリコン膜12の薄膜を形成し、基板には接続用端子13を介してシンクロスコープ14に接続して接地し、その薄膜の表面領域に、所定の加速電圧で加速された矩形波の電子ビーム15で、矢印のように投射する。

シリコン基板11と二酸化シリコン膜12には、矩形波のビーム電流が流れ、シンクロスコープ14に電流波形が検知されるので、この波形からビーク値迄の遅れ時間を求めることができる。

第3図(a)~第3図(t)は、薄膜に印加する矩形波の電子ピームと薄膜の厚さと基板と薄膜を貫通した電流波形とを、それぞれ比較している。

第3図(a)は薄膜に印加する原矩形波であり、第3図(b)~第3図(r)は、それぞれ加速電圧が5KV、10KV、20KVが印加された際の膜厚を示している。

即ち第3図(b)の波形は加速電圧が5KVで5000

人の厚み、10 K V で15000 人の厚み、20 K V で20 000 人の譲厚の時の波形を示している。

同様に第3図(のの波形は加速電圧が5 K V で4000人の厚み、10 K Vで12000 人の厚み、20 K V で40000人の厚み、10 K V で2000人の厚み、10 K V で8000人の厚み、20 K V で2000人の厚み、10 K V で8000人の厚み、20 K V で20000人の厚み、10 K V で1000人の厚み、10 K V で3000人の厚み、20 K V で10000人の厚み、10 K V で3000人の厚み、10 K V で1500人の厚み、20 K V で500人の厚み、10 K V で1500人の厚み、20 K V で5000人の厚み、10 K V で1500人の厚み、20 K V で5000人の厚み、10 K V で

即ち第3図(b)の波形はシンクロスコープで測定された、薄膜と基板を通過する電流波形図であるが、それぞれ加速電圧が大きくなる程、また膜厚が薄くなる程、薄膜と基板を通過してきた電流波形図は、原電流波形図に近似してくる。

従って、電流波形のピーク値(図でPで示している)を基準にして、その値の原矩形波を印加し

た時間からの遅れ時間を測定することにより、膜 厚が測定できることになる。

この遅れ時間は、加速電圧によるが n Sec 乃至 mSec程度である。

第4回は、本発明の実施例である薄膜の測定方法を示す模式断面図である。

シリコン基板21の表面に、二酸化シリコン膜22 があり、特に直径が数μα 程度の凹部23を形成して、その部分の薄膜24の厚みを測定するものとする。

測定方法は、矢印で示す矩形波の電子ビーム25のビームスポットを、凹部にある障膜24の寸法に合わせて絞り、摩膜にビーム投射することにより、シンクロスコープ26に映像される電流波形を観測して、ピーク値の遅れを測定し、第1図で説明した予め求めてある相関図に照合して、容易に膜厚を測定することができる。

[発明の効果]

以上、詳細に説明したように、本発明による膜

厚測定方法により、極薄膜の厚みを測定すること が可能となり、膜厚の正確測定により高精度の高 集積回路半導体装置を供し得るという効果大なる ものである。

4. 図面の簡単な説明

第1図は、膜厚をパラメータとした矩形波のビーク値迄の時間と、電子ビームの加速電圧との相 関図、

第2回は、本発明による膜原測定方法を説明するための模式要部断面図である。

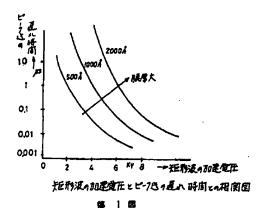
第3図(4)~第3図(1)は、電流波形図、

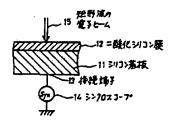
第4回は、本発明の実施例である薄膜の湖定方法を示す模式断面図、

第5図は、従来の腹厚を測定するための模式要 部断面図である。

第6図は、従来の他の膜厚を測定するための模式要部断面図、

図において、





簿膜a测定方法eネT封面图

65 2 22

11はシリコン基板、 12は二酸化シリコン膜13は接続端子 14はシンクロスコープ

15は矩形波の電子ピーム、

21はシリコン基板、 22は二酸化シリコン膜

23は凹部、 2.

24は薄膜、

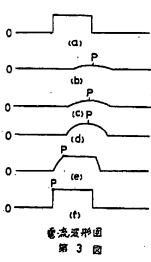
25は電子ピーム、

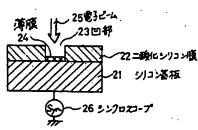
26はシンクロスコープ

をそれぞれ示している。

代理人 弁理士 井桁貞

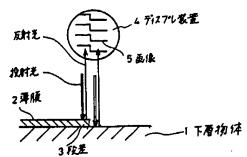






本発明の海膜の漁庭方法をよる断面図

绑 4 図



使未n限厚色测定Ti方法e才有理断面图

第5日

7 海膜 9 反射光 9 反射光

從未內限厚E測定於法E示十原理断面图 第 6 图

6.4

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(54) Title of the Invention: FILM THICKNESS MEASUREMENT METHOD

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SPECIFICATION

1. Title of the Invention

FILM THICKNESS MEASUREMENT METHOD

2. Claims

A film thickness measurement method which is characterized by the fact that an electron beam (15) with a pulse-form electron beam waveform is applied to the surfaces of films (12) that have respectively different thicknesses,

a correlation relationship (Figure 1) is determined in advance by measuring the lag time from the time of application of the current waveform that flows through the films to the [time of the] peak value in accordance with the respective film thicknesses,

when the thickness of a film is to be measured, an electron beam with a rectangular wave[form] is applied to this film, the lag time from the time of application of the current waveform that flows through this film to the [time of the] peak value is determined, and

the thickness of the film is measured by comparing this lag time with the above-mentioned correlation relationship.

3. Detailed Description of the Invention

(Outline)

The present invention is a film thickness measurement method for measuring extremely thin film thicknesses of 1000 Å or less. Furthermore, in this method, in order to measure the film thicknesses of films that are to be measured in a non-contact, non-destructive manner, the measurement of film thicknesses is accomplished by projecting an electron beam with a rectangular wave[form] whose acceleration voltage is varied onto the surface of a formed film, observing the waveform of the electron beam current with a rectangular wave[form] that flows through the film, and comparing [this waveform] with a chart in which the correlation of film thickness, acceleration voltage and waveform is determined beforehand.

(Field of Industrial Utilization)

The present invention relates to a film thickness measurement method, and more particularly relates to a method for measuring the thicknesses of extremely thin films by using an electron beam that has a rectangular wave[form].

As semiconductor devices have become more highly integrated, patterning has become finer as a result of increased density and fineness, and the formation of films with an extremely thin

formed film thickness has also become necessary. Furthermore, a need for the accurate measurement of such film thicknesses has arisen.

Conventionally, in the case of thin films with a thickness of approximately 1000 Å or less, the film thickness is measured by forming a step in thickness in the film that is being measured, projecting light onto this step, and performing measurements by an optical reflection method, or using a method in which the film thickness is measured by utilizing optical interfering light, etc.

However, in such cases, the object of measurement is destroyed; furthermore, such methods are in principle disadvantageous for the measurement of film thicknesses in the microscopic region by optical means, and the drawback of poor precision also arises.

For such reasons, there is a demand for a method that allows accurate measurement of the object of measurement under non-contact, non-destructive conditions even in the case of small film thicknesses in a small area.

(Prior Art)

Figure 5 is a model sectional view of essential parts of a conventional [apparatus] used to measure film thicknesses.

In cases where the object of measurement is made of silicon, etc., that reflects light, it is assumed that the lower-layer object 1 is made of (for example) silicon, and that (for example) a silicon dioxide film is present as a thin film 2 on the surface of this lower-layer object 1. In cases where the film thickness of this silicon dioxide film is measured, the following method is widely used: namely, a step 3 is formed by destroying the thin film 2, and light indicated by the arrow is projected onto this step part using (for example) a thallium light source, etc., with a wavelength of approximately 6000 Å, i.e., a light source which has a wavelength comparable to the film thickness. The reflected light arising from respective differences in the step is caused to draw an image in a display device 4, and the film thickness is measured from this image 5.

As another conventional measurement method, Figure 6 shows a system which is used to measure the film thickness of a light transmitting thin film 7 formed as an upper layer on the lower-layer object 6. In this method, projected light 8 is projected onto the thin film 7 constituting the object of measurement from an inclined direction, and this light passes through the thin film 7 and is reflected from the substrate 6. The thickness of the thin film is determined from the phase difference between this reflected light 9 and the reflected light 10 that is reflected from the surface of the thin film 6 [sic]*.

^{*} Translator's note: apparent error in the original for "thin film 7."

In the case of such conventional methods, the following drawbacks arise: namely, the reflected light or light refraction from the object of measurement of the light is also associated with the shape of the film thickness measurement region, and is therefore complex, so that the measurement precision is low. Furthermore, in cases where a step is formed in the object of measurement, the object of measurement must be destroyed.

(Problems that the Invention is to Solve)

In the case of film thickness measurement methods using such conventional optical methods, the following problems are encountered: namely, a step is formed by destroying the object of measurement; furthermore, the precision is low due to the complex optical characteristics of the object of measurement, and film thicknesses in regions with a small area cannot be measured, etc.

(Means for Solving the Problems)

The present invention provides a film thickness measurement method which solves the above-mentioned problems. The means used to solve the problems are devised so that an electron beam with a pulse-form electron beam waveform is applied to the surfaces of a plurality of films with different thicknesses, the lag time between the time of application of the current waveform that passes through the film and the [time of the] peak value is measured for films corresponding to the respective film thicknesses, a correlation relationship of the film thickness, acceleration voltage and lag time to the peak [value] of the current waveform is determined in advance, and when the thickness of a formed film is actually measured, an electron beam with a rectangular wave[form] is applied to this film, the lag time from the time of voltage application to the [time of the] peak value is measured from the current waveform that flows through the film, and the film thickness of the film is measured by comparing this measured value with the known correlation relationship.

(Operation)

The present invention utilizes the following fact: namely, when an electron beam that is accelerated by a specified acceleration voltage is projected onto a certain substance, the ultimate depth to which this electron beam penetrates into the substance is related only to the density that is peculiar to this substance and the acceleration voltage of the electron beam. Accordingly, if the ultimate depth reached by the electrons is greater than the film thickness, the current that flows through the film still has the same shape as the waveform of the original rectangular wave (the peak value of the waveform more or less coincides with the rise time). On the other hand, if the ultimate depth reached by the electrons is smaller than the film thickness, the current that

flows through the film has a waveform that differs considerably from the waveform of the original rectangular wave (the rectangular wave has a peak shape, and the peak value lags from the rise time).

Accordingly, if the current waveforms of the rectangular wave that pass through the film are measured in advance for substances with respectively different thicknesses using the acceleration voltage as a parameter, a correlation relationship of the acceleration voltage, lag time to the peak value of the waveform and film thickness is obtained for the [respective] substances.

Utilizing this known correlation relationship, an electron beam with a rectangular wave[form] is projected onto the actual film surface, and the film thickness is measured from the waveform of the current that passes through the film surface.

(Embodiments)

Generally, when an electron beam is projected onto a substance, the electrons reach a certain depth in the substance; in this case, the following universally known equation holds true:

$$R_g = 4.6 \times 10^{-6} E/\rho$$
 (1)

In Equation (1),

 $R_g = \text{depth (cm) reached by electrons inside the substance}$
 $\rho = \text{density of the substance (g/cm}^3)$
 $E = \text{acceleration voltage (kV) of the electron beam}$

Accordingly, as the acceleration voltage increases, or as the density decreases, the electrons reach deeper portions of the substance; conversely, as the acceleration voltage decreases, or as the density increases, the electrons can reach only shallower portions of the substance.

Figure 1 is a diagram of the correlation between the time required for the rectangular wave[form] of an electron beam with a rectangular wave[form] passing through a thin film to reach the peak value from the time of application of the rectangular wave, and the acceleration voltage of this electron beam with a rectangular wave[form], in a case where such a thin film is formed from a specified substance, and such an electron beam with a rectangular wave[form] is projected onto this thin film. This correlation is expressed with the thickness of the thin film taken as a parameter.

Figure 2 is a sectional view illustrating the film thickness measurement method that is used in order to determine the above-mentioned relationship diagram.

A thin film comprising (for example) a silicon dioxide film 12 is formed on the surface of a silicon substrate 11, and the substrate is grounded by connection to a synchroscope 14 via a connection terminal 13. An electron beam 15 with a rectangular wave[form] which is accelerated at a specified acceleration voltage is projected onto a surface region of this thin film as indicated by the arrow [in Figure 2].

A beam current with a rectangular wave[form] flows through the silicon substrate 11 and silicon dioxide film 12, and the current waveform is detected by the synchroscope 14; accordingly, the lag time to the peak value can be determined from this waveform.

Figure 3 (a) through Figure 3 (f) respectively compare the electron beam with a rectangular wave[form] that is applied to the thin film, the thickness of the thin film, and the current waveform that passes through the substrate and thin film.

Figure 3 (a) shows the original rectangular wave[form] that is applied to the thin film, and Figures 3 (b) through 3 (f) show the film thicknesses when respective acceleration voltages of 5 kV, 10 kV and 20 kV are applied.

Specifically, the waveform shown in Figure 3 (b) indicates the waveform in the case of a thickness of 5000 Å at an acceleration voltage of 5 kV, a thickness of 15,000 Å at an acceleration voltage of 10 kV, and a thickness of 20,000 Å at an acceleration voltage of 20 kV.

Similarly, the waveform shown in Figure 3 (c) indicates the waveform in the case of a thickness of 4000 Å at an acceleration voltage of 5 kV, a thickness of 12,000 Å at an acceleration voltage of 10 kV, and a thickness of 40,000 Å at an acceleration voltage of 20 kV, the waveform shown in Figure 3 (d) indicates the waveform in the case of a thickness of 2000 Å at an acceleration voltage of 5 kV, a thickness of 6000 Å at an acceleration voltage of 10 kV, and a thickness of 20,000 Å at an acceleration voltage of 20 kV, the waveform shown in Figure 3 (e) indicates the waveform in the case of a thickness of 1000 Å at an acceleration voltage of 5 kV, a thickness of 3000 Å at an acceleration voltage of 10 kV, and a thickness of 10,000 Å at an acceleration voltage of 5 kV, a thickness of 500 Å at an acceleration voltage of 5 kV, a thickness of 1500 Å at an acceleration voltage of 20 kV, and a thickness of 1500 Å at an acceleration voltage of 20 kV, and a thickness of 5000 Å at an acceleration voltage of 20 kV, and a thickness of 5000 Å at an acceleration voltage of 20 kV.

Specifically, the waveform shown in Figure 3 (b) [sic] is a diagram of the current waveform that passes through the thin film and substrate, as measured by the synchroscope. As the acceleration voltage increases, or as the film thickness decreases, the diagram of the current waveform that passes through the thin film and substrate approaches the diagram of the original current waveform.

Accordingly, the film thickness can be measured by using the peak value (indicated by P in the figures) of the current waveform as a reference, and measuring the lag time of this value from the time of application of the original rectangular wave.

This lag time ranges from approximately n sec to m sec depending on the acceleration voltage.

Figure 4 is a model sectional view which illustrates a thin film measurement method constituting an embodiment of the present invention.

Here, it is assumed that a silicon dioxide film 22 is present on the surface of a silicon substrate 21, that a recessed part 23 with a diameter of a few microns is formed [in this silicon dioxide film 22], and that the thickness of a thin film 24 in this area is measured.

In this measurement method, the film thickness can easily be measured by constricting the beam spot of an electron beam 25 (which has a rectangular wave[form]) indicated by the arrow to match the dimensions of the thin film 24 located in the recessed part, projecting this beam onto the thin film, measuring the current waveform that is imaged by a synchroscope 26, measuring the lag of the peak value, and referring to the predetermined correlation diagram illustrated in Figure 1.

(Effect of the Invention)

Thus, as was described above in detail, the film thickness measurement method of the present invention makes it possible to measure the thicknesses of extremely thin films, and possesses great merit in that high-precision semiconductor devices with highly integrated circuits can be provided by accurate measurement of such film thicknesses.

4. Brief Description of the Drawings

Figure 1 is a correlation diagram of the time to the peak value of the rectangular wave and the acceleration voltage of the electron beam, with the film thickness used as a parameter.

Figure 2 is a model sectional view of essential parts used to illustrate the film thickness measurement method of the present invention.

Figures 3 (a) through 3 (f) are current waveform diagrams.

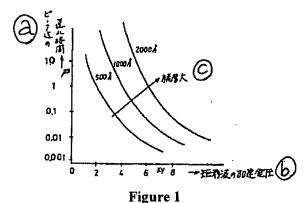
Figure 4 is a model sectional view which illustrates a thin film measurement method constituting an embodiment of the present invention.

Figure 5 is a model sectional view of essential parts illustrating a conventional [device used to] measure film thicknesses.

Figure 6 is a model sectional view of essential parts illustrating another conventional [device used to] measure film thicknesses.

In the figures, 11 indicates a silicon substrate, 12 indicates a silicon dioxide film, 13 indicates a connection terminal, 14 indicates a synchroscope, 15 indicates an electron beam with a rectangular wave[form], 21 indicates a silicon substrate, 22 indicates a silicon dioxide film, 23 indicates a recessed part, 24 indicates a thin film, 25 indicates an electron beam, and 26 indicates a synchroscope.

Agent: Sadakazu Itake, Patent Attorney [seal]



Correlation diagram of acceleration voltage of rectangular wave and lag time to peak

a: Lag time to peak (microseconds)

b: Acceleration voltage of rectangular wave

c: Increasing film thickness

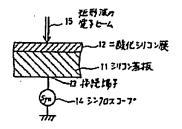


Figure 2
Sectional view
illustrating thin film measurement method

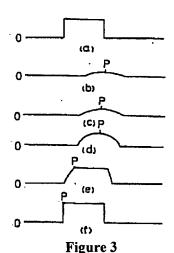
11: Silicon substrate

12: Silicon dioxide film

13: Connection terminal

14: Synchroscope

15: Electron beam with rectangular wave[form]



Current waveform diagrams

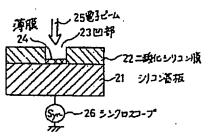
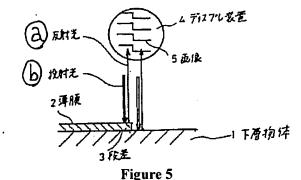


Figure 4
Sectional view

illustrating thin film measurement method of the present invention

- 21: Silicon substrate
- 22: Silicon dioxide film
- 23: Recessed part
- 24: Thin film
- 25: Electron beam
- 26: Synchroscope



Sectional view showing [operating] principle of a conventional film thickness measurement method

- 1: Lower-layer object
- 2: Thin film
- 3: Step
- 4: Display device
- 5: Image
- a: Reflected light
- b: Projected light

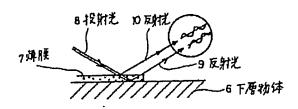


Figure 6
Sectional view
showing [operating] principle of a conventional
film thickness measurement method

- 6: Lower-layer object
- 7: Thin film
- 8: Projected light
- 9: Reflected light
- 10: Reflected light